

# TOOLS FOR THE FIELD, TESTING AND TRACEABILITY IN THE DISTRIBUTION OF FOOD INGREDIENTS

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# Analytical Testing

- 300 Million Dollar business in the US.
- Genetically Engineered or GE adds approximately 39 million to this number
- Food safety is in forefront of public awareness.

# Reasons for testing

- Human and animal health
  - Clean and free from filth, harmful products and bacteria
- Liability
  - Company and brand protection

# Testing, What and Why

- Contamination
  - Bacterial
  - Foreign material
  - Molds
  - Adulteration
- Spoilage
  - Molds, spores
- Nutritional analysis
  - Electrolyte content
  - Proteins and lipids
- Modified Ingredients
  - Percent of GE Material

# Oversite in Food Safety

- Hazardous Analysis of Critical Control Points. HACCP.
- USDA/GIPSA-Federal inspection programs in food and grain handling.
- FDA-labeling claims, nutritional analysis.
- EPA-evaluates new GE crops and their impact on the environment.
- ISO- International quality standards that encompass all phases of a process from product concept to realization.

# The Risks of GM Crops

## Drivers

Some consumers, along with advocacy groups, have voiced concern about the safety and environmental impact of these new food products.

- Some urge an outright ban on GM foods. Others support mandatory labeling.
- Some support more stringent testing before marketing products
- GE crops do not fall into the realm of a “food safety” issue.

# GM Foods - Safe or Not ?

- *The Great Taco Debacle, September 2000*
  - Taco shells sold in grocery stores & restaurants contained illegal traces of a genetically engineered corn variety, altered to contain an insecticidal toxin not approved for human consumption due to potential allergic reactions.
  - A U.S. government recall involved 300 corn products.
  - More than 430 million bushels of corn was contaminated.

# GM Foods - Safe or Not ?

- *The Great Taco Debacle, September 2000*
  - Aventis, the maker of StarLink corn said that in the year 2000:
    - over 1.7 million diagnostic tests were performed on corn to verify the presence of the Cry9c gene.
    - This resulted in the rerouting of more than 8,000 trucks, 15,000 rail cars, and 285 barges.
    - The company will never be able to completely remove the variety from the country's corn supply.



# Gene Technology & Food

- **Gene technology in crops and food = opportunities & challenges.**
- **Consumer concerns over GM foods drive labeling.**
- **Countries implementing laws for labeling GM Food/Feed**
- **No scientific evidence but consumers have a right-to-know.**
- **Food retailers/producers & seed industry work to respond.**

# Cry9C – Starlink corn

- Unapproved in human food use.
- Zero tolerance imposed in yellow corn for domestic and export products.
- SDI “first to assist” with strip test and USDA GIPSA validation.
- Detection limits to .017 % with 800 kernel sample

# Testing Methods available

- Immunoassay strip test
- Robust, reliable and low cost.
- Perform analysis in the field rapid, result.
- Cost around \$3.00 per sample.
- Qualitative.
- ELISA immunoassay micro titer plate.
- 2-4 hour test.
- Laboratory or field based.
- Cost around \$2.50 - \$4.00 per sample
- Quantitative test

# Testing Methods Continued..

- PCR (polymerase chain reaction)
- Can achieve low levels of detection.
- Laboratory based method.
- Higher degree of training required.
- Cost \$125.00 - \$300.00 test.
- Minimum TAT 3 days.
- Qualitative methods, good second method lab-based confirmation of field programs.

# Identity Preservation

- A program or system that provides a comprehensive record for a product from the seed to the finished product. A program that will provide the commodity/food ingredient buyers proper chain of custody documentation and validation for their labeling programs.

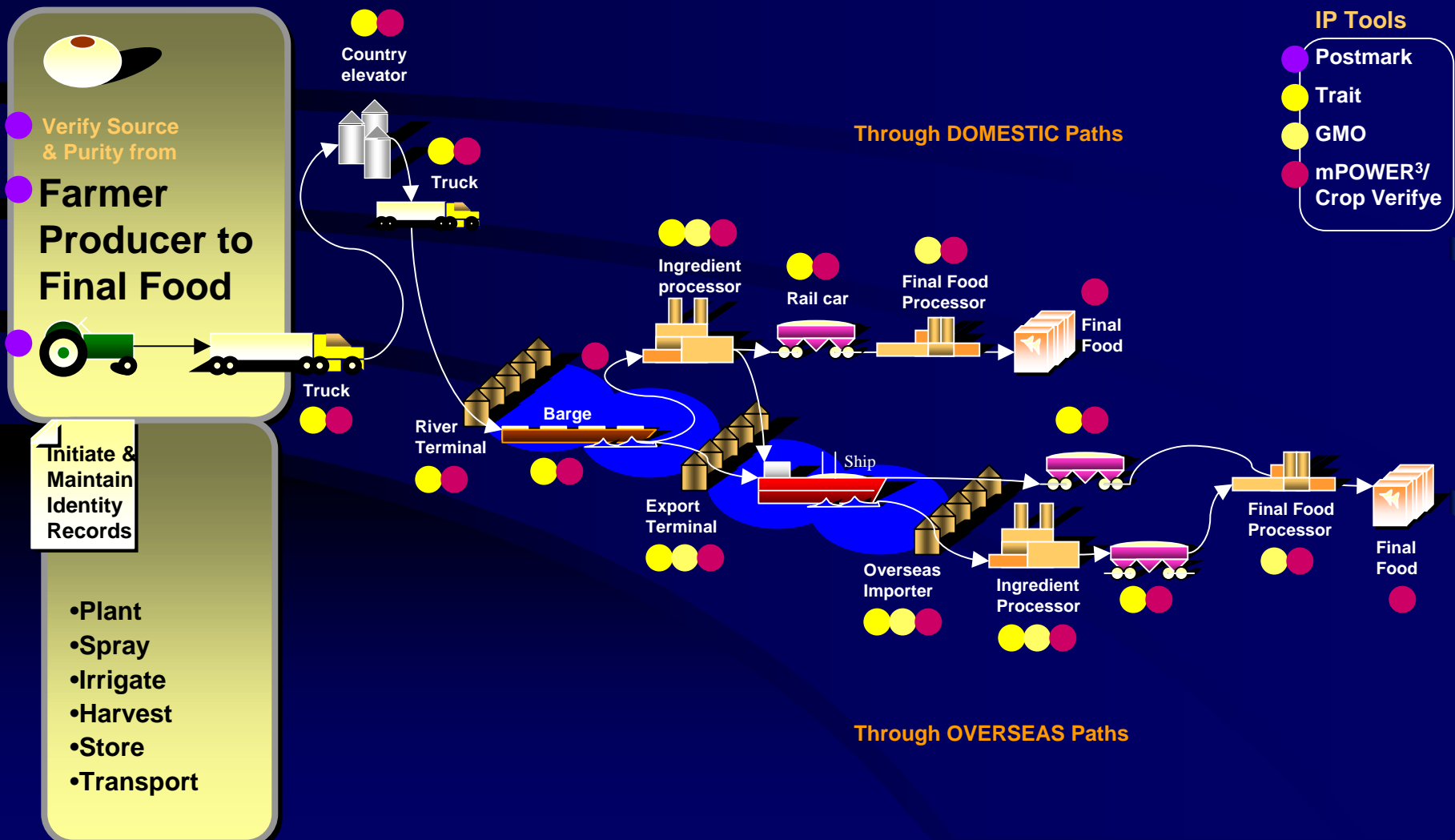
# Testing and Tracking

- Must start at the beginning at seed co. and producer level.
- Must be affordable, robust and simple to use and manipulate.
- Testing final, processed food products is not good practice. Accountability must be present throughout the system.

# Players in an IP System

- Seed Producer
- Farmer/ Producer
- Country Elevator
- River Elevator
- Terminal
- Export Terminal
- Import Terminal
- Laboratories
- Inspectors
- Software companies
- Food Processors
- Raw Ingredient Processors
- Commodity Brokers

# IP Pathways & Movement





# Testing supports Identity Preservation

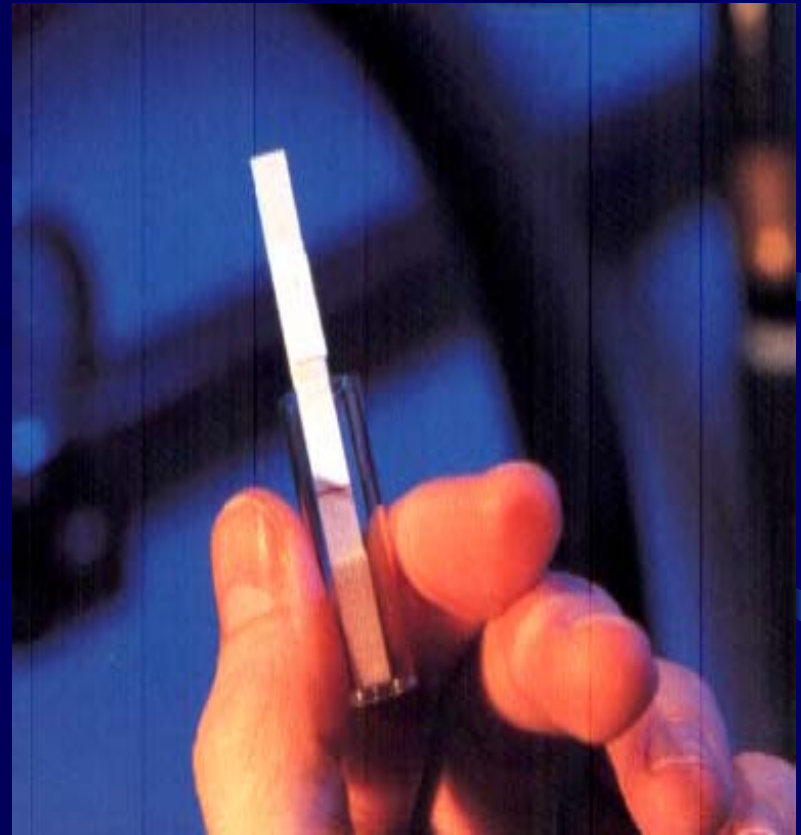
- Risk must be assessed.
- Confidence level established
- Vertical Integration
  - Contract directly with producers.
  - Control the seed, the soil and conditions
  - Purchase the commodity
  - Testing has still been observed.

# Field Testing Methods

- Available for several years.
- Accuracy and reliability questioned.
- Great advancements in the past decade.
- Immunoassay, fluorescence, NIR, modified wet chemistry methods.
- Rapid methods for contaminants.

# Immunoassay Design

- Accurate analysis in the field
- Most common technology for in field detection of GE grain and raw ingredient.
  - ★ Low/no technical skill requirement
- Significant benefit to the customer
  - ★ Low cost
  - ★ Highly accurate results



# Common Analyses Designed to Perform Within Existing Grain Processing Procedures

Moisture  
Physical Characteristics  
Foreign Material  
Filth  
GE content  
Mycotoxin content



# Further Testing in the System



Quantitative methods

- confirm positives
- lower detection limits

Proteins

Lipids

Bacteriological

Ingredients

Bioavailability

- Supports label claims
- Level of scrutiny helps ensure safer products.

# Potential Impacts on Safety and Quality.

- IP and increased scrutiny has produced higher quality product.
- Theorize higher quality results in better safety
- IP has a role in Homeland Security.
- Shared liability promotes better handling and trace ability product.
- Identity preservation and testing become a “pull through” concept.
- Potential labeling laws also drive protocols.

# Thank you

## For More Info on GM Foods:

- Biotechnology & Food Safety,  
[www.oecd.org//subject/biotech/faq.htm](http://www.oecd.org//subject/biotech/faq.htm)
- Biotechnology: Solutions for Tomorrow's World  
[www.monsanto.com/ag/articles/BioBrochure/TOC.htm](http://www.monsanto.com/ag/articles/BioBrochure/TOC.htm)
- Aventis Crop Science  
[www.aventis.com](http://www.aventis.com)
- European Food Information Council  
[www.eufic.org](http://www.eufic.org)